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D350-600-541
Job Sheet 187925



Part No: D350-600-541

Job Qty: 1 pcs

Part Name: Sliding Door Hinge, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/21/18

Job Tracking No:

Due Date: 1/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-600 REV E, DSI9814 REV A IPP RevA: New issue DD verified by:EC IPP REVB: PER DSI 9814
REV.A 18/12/14 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	1/8/19	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

120 QC 4	1 pcs	1/8/19	0.00 0.00	Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	
				QC 4 - 6	DAS
				QC 4 - 69	69
130 Packaging 3-1 - Stock - B4B	1 pcs	1/8/19	0.00 0.00	QC 4 - 9	9-89
				QC 4 - 46	
				Packaging 3 - 1 - B4B	DAS
				Packaging 3 - 2 - B4B	69
				Packaging 3 - 3 - B4B	9-89
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
140 DC - 1 - B4B	1 pcs	1/8/19	0.00 0.00	DC - 1 - B4B	
150 QC 21 - FG	1 pcs	1/8/19	0.00 0.00	DC - 2 - B4B	JAN 11 2019
				QC 21 - FG - 21	DAS
				QC 21 - FG - 70	70

Part Op 130 - Identify and pack for shipping as per PPP D350-600-541 Location: _____
 Descriptions: 140 - (Document Control) Photocopy blue file and create labels as per PPP D350-600-541 chg 002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5085480-1
AN3-6A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5103950
AN310-4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5082904

Entered: _____ Date: _____



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Other/Details:					

AN4-17	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	\$1131213
AN970-4	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5016295
CR3243-4-3	Cherry Rivet	15 Ea (15 ea)	110-Packaging 1 - Pick Kit	21137.49-40
CR3243-4-4	Cherry Rivet	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	E 104252
D3552-11	Door Prop	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5131629
D3622-3	Ball Stud	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	F144075
D3816-1 MEZZ	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5140514
D3816-3	Spacer	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5144144
D3956-1 MEZZ	Hinge, Airframe Upper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F52922
D3956-3 MEZZ	Hinge, Airframe Lower	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F52923
D3957-041 MEZZ	Hinge Assembly, Door LH Upper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F52926
D3957-043	Hinge Assembly, Door LH Lower	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5140918
D3968-1 MEZZ	Backiing Plate, Door Hinge	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F52931
D3968-3 MEZZ	Backiing Plate, Airframe Hinge	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F52932
D3991-1 MEZZ	Packer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F52933
D3991-3 MEZZ	Packer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F52934
D3992-1	Reinforcement	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	73231
D3992-3	Reinforcement	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F52937
MS21042L3	Nut	11 Ea (11 ea)	110-Packaging 1 - Pick Kit	5132364
MS24665-212	Cotter Pin	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F125044
MS24693-S275	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5088023
MS24693S274	Screw	2 (2 ea)	110-Packaging 1 - Pick Kit	F124670
NAS1149C0363R	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5132615
NAS1149D0363J	Washer	9 Ea (9 ea)	110-Packaging 1 - Pick Kit	5107182

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-5A	3	195	0
	AN3-6A	2	148	0
	AN310-4	2	162	0
	AN4-17	2	41	0
	AN970-4	2	112	0
	CR3243-4-3	15	183	0
	CR3243-4-4 MEZZ	10	175	0
	D3552-11	1	21	0
	D3622-3	2	14	0
	D3816-1 MEZZ	2	18	0
	D3816-3 MEZZ	4	8	0
	D3956-1 MEZZ	1	7	0
	D3956-3 MEZZ	1	11	0
	D3957-041 MEZZ	1	2	0
	D3957-043	1	2	0
	D3968-1 MEZZ	1	4	0
	D3968-3 MEZZ	1	8	0
	D3991-1 MEZZ	1	17	0
	D3991-3 MEZZ	1	17	0
	D3992-1 MEZZ	1	3	0
	D3992-3 MEZZ	1	1	0
	MS21042L3	11	2,768	0
	MS24665-212	2	132	0
	MS24693-S275 MEZZ	2	100	0
	MS24693S274	2	0	0
	NAS1149C0363R	2	863	0
	NAS1149D0363J	9	1,928	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



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Other/Details:					

Change Record

PAGE 1 OF 1

Part Number: D350-600-541

Description: SLIDING DOOR HINGE, LH

[illegible]